# ALPHARD/VELLFIRE
(AAHH4#W/AGH4#W/TAHA4#W)
2023/6–
## Side Step

# Set up Guide

EXCLUSIVE ZEUS

## ■ This product is made of ABS/AES.

This guide explains how to install the M'z SPEED product on the vehicle.for safe and proper installation,please read this guide carefully before starting the work.

| No. | Part Name | Qty. |
|---|---|---|
| a | Tapping screw M6 × 12 | 10 |
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## Installation Procedure

1. Remove the original screws shown in Figure 1 ▶ .
2. Determine the mounting positions in the order of A, B, and C as shown in Figure 1. Pay attention to the overall balance and interference when opening and closing the doors, and mark the mounting positions with masking tape or similar, then mark the vehicle through the mounting holes shown in Figures 1 and 2 ➡.
3. Drill a 3.0mm hole in the area you marked in step 2.
4. Figure 2 ▬ shows how to attach the double-sided tape to the vehicle by slightly peeling off the release paper, folding it outwards, and determining the position. Then, while checking the overall balance, peel off the remaining release paper and press it firmly onto the vehicle.
5. Secure parts 1 and 2 ▶ with the Genuine screws, ➡ and secure part a with the included parts.

**Fig. 1**

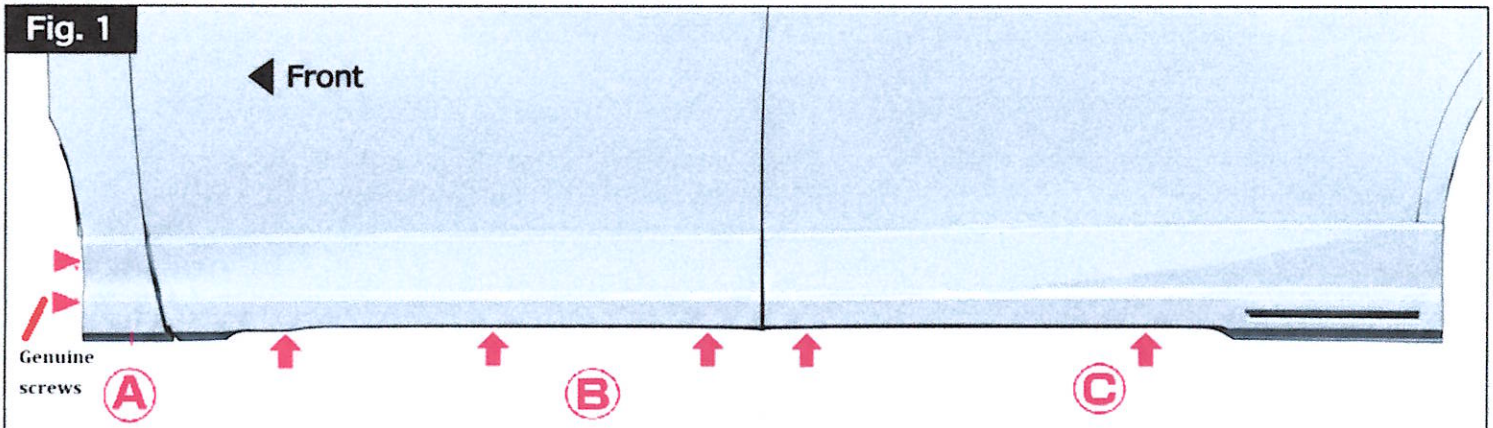
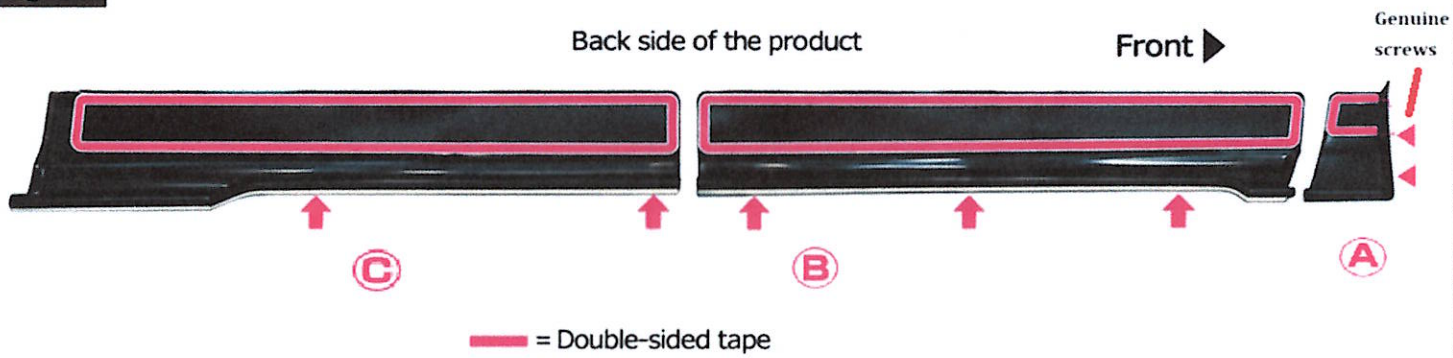



**Fig. 2**




## ■ Cautions

※ After unpacking, please check that all accessories are present and undamaged.
※ This product is made of ABS / AES molded plastic. Applying excessive force may cause damage, so please do not do so. Please note that damage caused by such force will not be covered under warranty.
※ This product may require some modification due to vehicle and product tolerances, so please be sure to check the installation compatibility. Please protect the vehicle and product with tape to prevent scratches, etc.
※ Please be aware that we cannot accept any responsibility for malfunctions or accidents caused by improper processing, assembly, or misuse of this product.
※ After installing this product, do not subject it to impact or get it wet (e.g., car washing) for 24 hours.
※ The bolts and screws used to attach various parts may loosen over time, so please check them occasionally.
※ We cannot accept returns after installation.

## ■ Important Notes Before Painting

※ Always perform a fitting check before painting.
※ Due to the manufacturing process, burrs and voids may inevitably occur in the product. Please remove them during the painting and surface preparation stage.
※ Please be sure to use urethane-based paint specifically for dry resins. Also, please allow the paintIg may at room temperature. Heat drying may cause warping or deformation the Furthework. wlase understand that we cannot accept any claims regarding the paintwork.
※ We cannot accept returns after painting or installation.

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